

6.75 SureSteer Rotary Steerable System

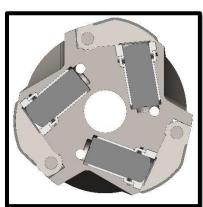
Designed for directional drilling applications throughout the world, the APS SureSteer™ Rotary Steerable tools provide "major service company" rotary steerable system functionality with the straightforward directional control procedures used with steerable motors. Utilizing APS's proprietary control systems, SureSteer can be programmed to use a closed-loop feedback system for vertical or tangent angle control, or to operate with surface-supplied instructions to efficiently drill any directional well plan.

The SureSteer-RSM® is designed to maximize horsepower at the bit, and the SureSteer-RSS™ to maximize build rate. Together, they provide an unparalleled capability to match the major service companies' advanced trajectory control.



SureSteer-RSS 675 actuation housing houses the steering pads; directional measurement and control electronics; and the electrical and hydraulic power systems, which are driven by an integrated turbine and alternator system. The control electronics

provide timing signals to a hydraulic manifold to control the steering direction and force to achieve the desired directional objective.



Modes of Operation

Utilizing APS's proprietary control systems, the SureSteer-RSS 675 can be programmed to use a closed-loop feedback system for vertical or tangent angle control, or to operate with surface-supplied instructions to efficiently drill any directional well plan. The mode of operation can easily be changed while the tool is downhole. A series of timed pump speed changes allow for switching between modes or turning the tool off for events such as wiper trips, drilling out or back-reaming.

Programmable Downhole

The APS SureSteer-RSS 675 is straightforward to use. The desired build rate and steering direction is communicated with timed pump speed changes. SureShot integration provides real-time downlink feedback to the user. This minimizes the amount of time spent downlinking.

SureShot Integration

The SureSteer-RSS 675 provides real-time, near-bit inclination while rotating and Azimuthal Gamma-ray imaging for fine well bore placement and control. The SureSteer-RSS 675 is fully integrated with the APS SureShot system for continuous tool monitoring. Depending on the deployment method, the SureSteer-RSS 675 can also directly linked to other APS MWD and LWD products for higher-level, comprehensive trajectory and geosteering control.





Global perspective. Independent thinking.



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Product Specifications

The SureSteer-RSS675 can be run alone or with a variety of drilling motors. The specifications below are shown for the SureSteer-RSS-475 alone. Contact our sales office for details.

Dimensions				
DIM	Description		Dimensions	
	Nominal Hole Size		8.50 in. (215.9 mm)	8.75 in. (222.3 mm)
Α	Bit Box to Center of Steering Pad		1.2 ft (0.36 m)	
В	Bit Box to Center of Sleeve Stabilizer		10.0 ft (3.10 m)	
С	Azimuthal Gamma Measure Point		3.0 ft (0.91 m)	
D	Gamma Measure Point (typical)		18.3 ft (5.58 m)	
Е	MWD Measure Point (typical)		22.6 ft (6.89 m)	
F	Overall Length including Pulser		BHA Dependent	
G	Steering Pad Dia.	Retracted	8.4 in (212 mm)	8.6 in (219 mm)
		Extended	8.9 in (225 mm)	9.1 in. (230 mm)
D	Steering Pad Upset Dia.		7.6 in (193 mm)	
Е	Sleeve Stabilizer Dia		8.438 in (214.3 mm)	8.687 in (220.6 mm)
	Bottom Connection		4-1/2 in. API REG box	
	Top Connection – Standard, Housing		4-1/2 in. IF box	
Operational				
Flow Rate			300 to 700 gpm (19 to 44 l/sec)	
Maximum Drill String Rotation Speed			300 RPM	
Maximum Operating Torque			21,000 ft-lbs (28,500 N-m)	
Make Up Torque			20,000 ft-lbs (27,000 N-m)	
Pressure Drop			<200 psi @ 450 gpm (<1.4 MPa @ 28 l/sec) with	
Maximum Overpull			500,000 lbs (226.8 t)	
Maximum Weight on Bit			60,000 lbs (27.2 t) Build	
Rate Capability			To 12 °/100 ft (3.93 °/10 m)	
Environmental				
Maximum Temperature			350 °F (175 °C)	
Maximum Pressure			20,000 psi (137.9 MPa)	
Maximum Bend Radius – Rotating			13 °/100 ft (4.26 °/10m)	
Maximum Bend Radius – Sliding			20 °/100 ft (6.56 °/10m)	
Working Fluid Limitations				
Maximum Sand Content			<1% by volume	
LCM Tolerance		50 lb/bbl medium nut plug		
Mud Debris		Not Allowed (mud filter screen required)		
Solids Content			<9% by volume recommended	